

## **Competence Centre :**

### **The use of production waste materials for energetic purposes**

Energy efficiency,  
use of biofuels in engines and power generation

in the 7th Thematic Area :

Energy and Cogeneration Technologies of Energy efficiency

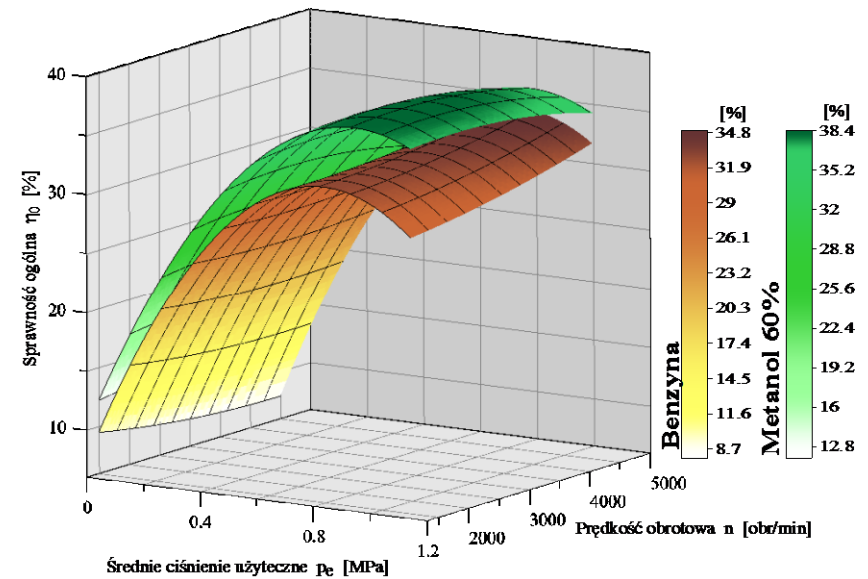
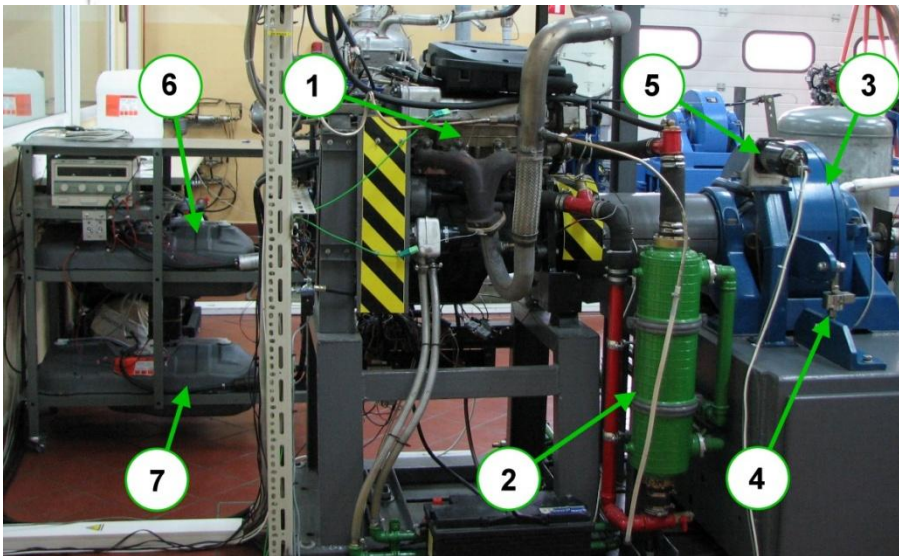
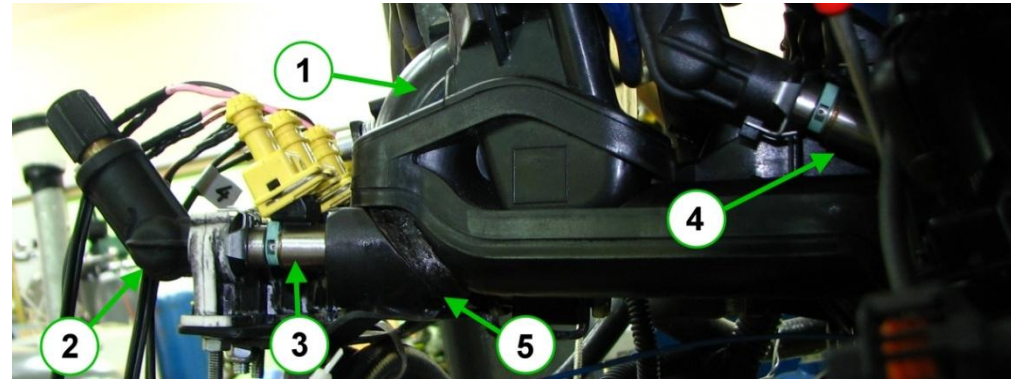
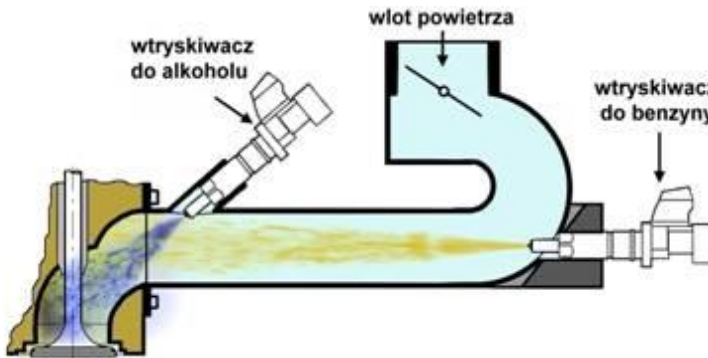
Coordinator:

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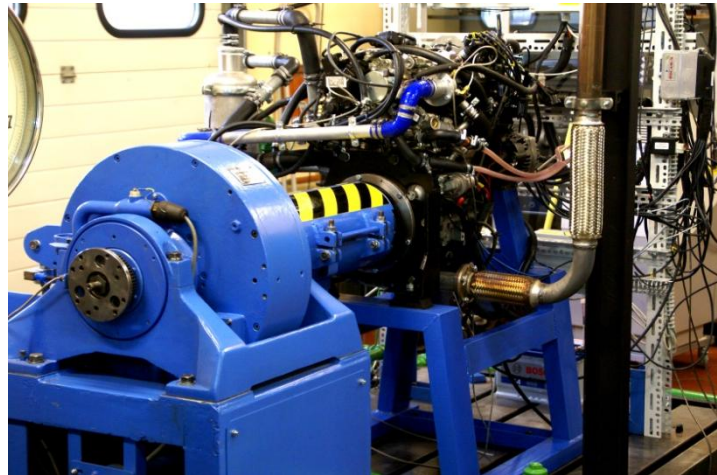
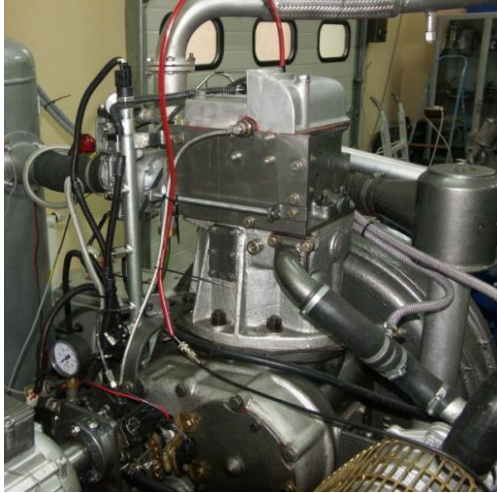
- Rationalisation of the combustion process in engines and power generation boilers
- The use of waste materials to supply spark ignition engines and dual fueled diesel engines
- dual fuel power of engines with spark ignition and compression ignition
- Cogeneration of power and heat
- Supervision of investment, startup and operation of cogeneration power units
- Rationalisation of power transmission
- Heat exchangers

# Dual fuel engine with spark ignition





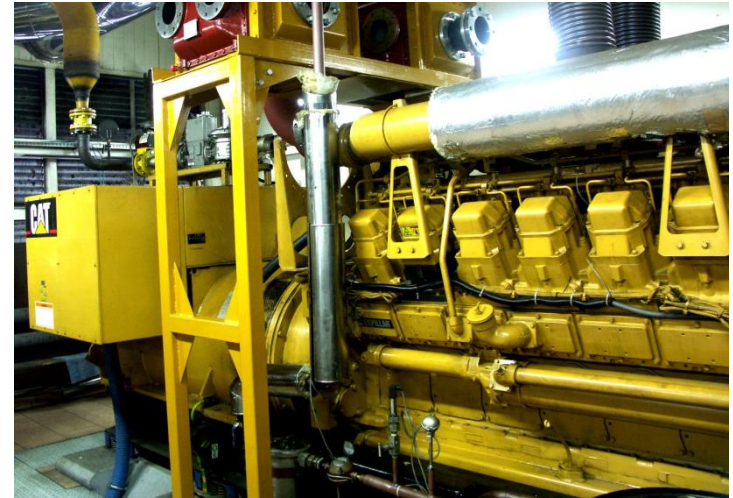
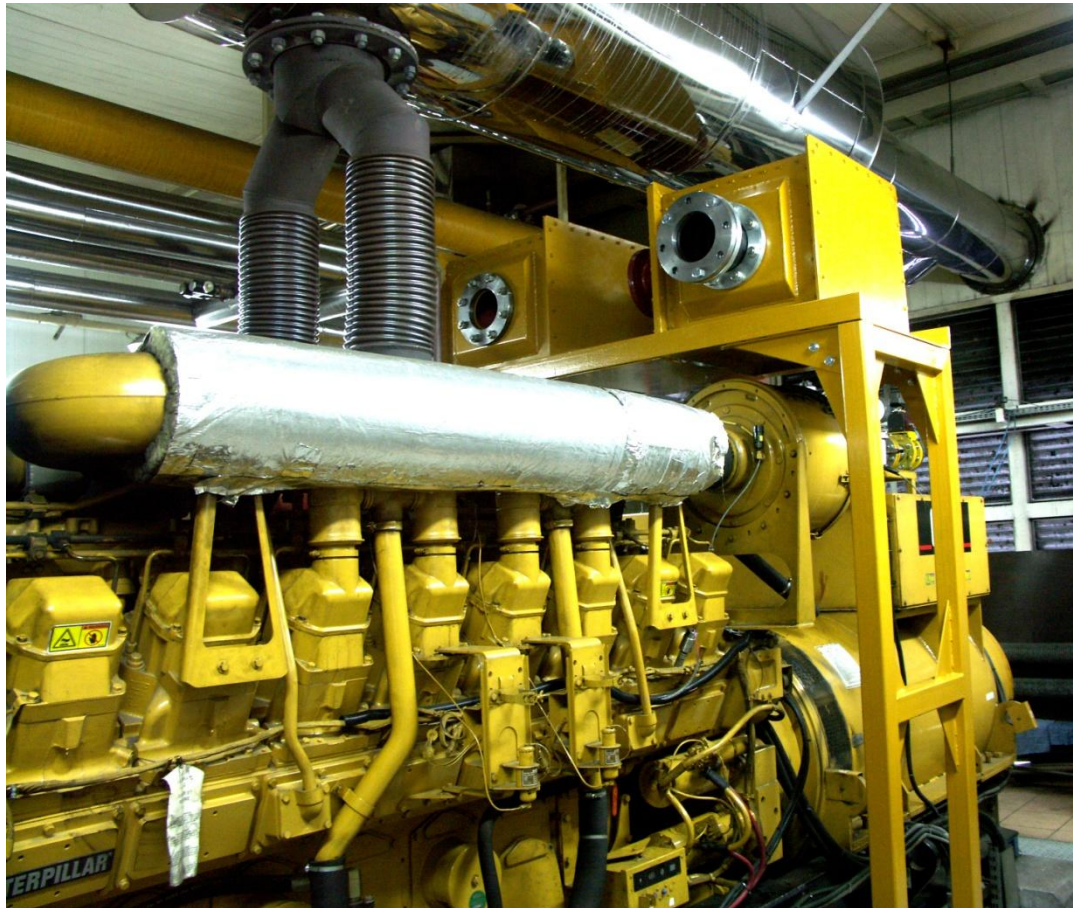
## Dual fuel diesel engine



- Dual fuel supply of spark ignition engines with hydrated ethyl alcohol,
- Power of generator engines with natural-, mine-, fermentation-, landfill-, industrial-gases – SI systems and dual fuel CI systems,
- The use of glycerol as waste in the production of bio-fuels to power of diesel engines and heating boilers,
- Smoke opacity limit in dual fuel CI engines fueled mainly by gas,
- Modelling of heat transfer in power equipment (e.g. exchangers freon-water used as a heat source of the heat pump),
- Optimization of the combustion process in engines running on the alternative fuels of a low calorific values.



## Stationary dual fuel diesel engine, powered by diesel oil and mining gas



Caterpillar 3516 DF

$D = 170 \text{ mm}$

$S = 190 \text{ mm}$

$\varepsilon = 13$

$N_e = 1.500 \text{ kW}$

## Stationary spark ignition engine, powered by mining gas



Engine MWM Deutz TBG 632 V16

- $n = 1000$  rpm
- power  $N_e = 3,9$  MW
- cogeneration efficiency– 87%